## **CHAPTER 4. CHEMICAL AND PHYSICAL INFORMATION**

## 4.1 CHEMICAL IDENTITY

Table 4-1 lists common synonyms, trade names, and other pertinent identification information for 2-hexanone. Note that the purity of commercial-grade 2-hexanone ranges from 70 to 96%; contaminants may include methyl isobutyl ketone (MiBK) (Topping et al. 2001).

| Table 4-1. Chemical Identity of 2-Hexanone <sup>a</sup> |   |
|---|---|
| Characteristic  | Information   |
| Chemical name   | 2-Hexanone  |
| Synonym(s) and registered trade name(s)                 | Methyl <i>n</i> -butyl ketone; MBK; 2-oxohexane; <i>n</i> -butyl methyl ketone, propylacetone; MnBK |
| Chemical formula  | C <sub>6</sub> H <sub>12</sub> O  |
| Chemical structure                                      | H <sub>3</sub> C<br>CH <sub>3</sub>   |
| CAS Registry Number                                     | 591-78-6  |

<sup>a</sup>All information obtained from HSDB (2009), unless otherwise noted.

CAS = Chemical Abstracts Service

## 4.2 PHYSICAL AND CHEMICAL PROPERTIES

Table 4-2 lists important physical and chemical properties of 2-hexanone.

## Table 4-2. Physical and Chemical Properties of 2-Hexanone

| Property                 | Information   |
|--------------------------|---|
| Molecular weight         | 100.16  |
| Color                    | Colorless   |
| Physical state           | Liquid  |
| Melting point            | -55.5°C   |
| Boiling point            | 127.2°C   |
| Density at 20°C          | 0.83  |
| Odor                     | Similar to acetone, but more pungent                              |
| Odor threshold:          |   |
| Water                    | 0.25 mg/L   |
| Air                      | 0.076 ppm (0.31 mg/m³)  |
| Solubility:              |   |
| Water at 20°C            | 1.72x10 <sup>4</sup> mg/L   |
| Organic solvents         | Soluble in acetone; miscible in ethanol and ether                 |
| Partition coefficients:  |   |
| Log Kow                  | 1.38  |
| Log K <sub>oc</sub>      | No data   |
| Vapor pressure at 25°C   | 11.6 mm Hg  |
| Henry's law constant     | 9.32x10 <sup>-5</sup> atm-m <sup>3</sup> /mol at 25°C (estimated) |
| Autoignition temperature | 795°F (423°C)   |
| Flashpoint               | 95°F (35°C) (open cup); 77°F (25°C) (closed cup)                  |
| Flammability limits      | 1.2–8%  |
| Conversion factors       | 1 ppm=4.10 mg/m <sup>3</sup>                                      |
| at 25°C, 760 mm Hg       | 1 mg/L=244 ppm  |
| Explosive limits         | 1.22-8%   |

Source: HSDB 2009